



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	852	8311A 4	CYLINDER BLOCK/CRANKCASE /	1	
1	852	8310A 4	CYLINDER BLOCK/CRANKCASE /	1	
2	27	53862	GASKET, CRANKCASE TO CYLI	2	13
3		66517	RESTRICTION, CRANKCASE BL	5	
4	16	68164	STUD, CARBURETOR (1-1/4")	6	
5	16	64281	STUD, CRANKCASE TO EXTEN	2	
6	17	20033	DOWEL PIN, CRANKCASE TO C	2	
7	17	63779	DOWEL PIN, CYLINDER BLOCK	3	
8	16	64282	STUD, CYLINDER BLOCK TO PI	6	
9		86473	COVER, STARTER MOTOR - TC	1	
10	10	73279	SCREW, TOP COVER (1-7/8")	2	
11	13	26993	LOCKWASHER, TOP COVER SC	2	
12		76867	COVER, STARTER MOTOR BR/	1	
13	10	73279	SCREW, BOTTOM COVER (1-7/	2	
14	13	26993	LOCKWASHER, BOTTOM COVE	2	
15	10	57841	SCREW, CRANKCASE TO CYLIN	2	
15	10	73657	SCREW, CRANKCASE TO CYLIN	22	
15	10	74824	SCREW, CRANKCASE TO CYLIN	2	
16	12	26020	WASHER, CRANKCASE SCREWE	26	
18	10	20359	SCREW, CENTER MAIN BEARIN	2	
19	14	20091	TAB WASHER, BEARING LOCKI	2	
20	21	42866	CHECK VALVE, BLEED HOSE - UF	1	
21	32	99387 79	HOSE, BLEED (22")	1	
22	21	42867	CHECK VALVE, BLEED HOSE - LC	1	
23	22	99664	ELBOW, BALANCE HOSE	2	
24	32	99127109	HOSE, BALANCE - MAIN BEARIN	2	
25	22	97231	TEE, BLEED HOSE	1	
26	12	25970	WASHER, POWERHEAD STUDS	8	
27	11	34932	NUT, POWERHEAD STUDS	6	
28	11	69254	NUT, POWERHEAD STUDS	2	